812/814/816 Series

Electronic Head Pressure Controller

Condition	Cause	Solution
Motor Will Not Run	 Unit not wired correctly. Motor not wired correctly. 	 Check wiring. Check wiring.
	3. Sensor open.	3. Replace Sensor.
	4. Sensor below 50°F.	4. Normal operation.
	5. Motor "OFF" on internal overload.	5. Motor protected.
	6. Heat pump applications; relay is not closing to provide full speed on defrost cycle.	6. Check wiring.
Motor Runs	1. Motor not wired correctly.	1. Check wiring.
at Full Speed Only	2. Low refrigerant. (Hot gas liquid line.)	2. Charge system.
	3. Sensor shorted. (Verify Ohms vs. Temp.)	3. Replace Sensor.
	4. Sensor above 80°F.	4. Normal operation.
Motor Overheats	1. Minimum speed set too low.	1. Raise Min. RPM speed.
	2. Motor design not applicable for proper phase proportioning speed regulation.	2. Replace motor.
Motor Will	1. Sensor not properly located or attached to liquid line.	1. Relocate per instructions.
Not Modulate Properly	2. Fan blade does not load motor at full RPM (speed).	2. Compare FLA rating to measured FLA.
	3. Sensor Ohms vs. Temperature measured not in compliance with values in the instructions.	3. Replace Sensor.
	4. Motor design not applicable for proper phase proportioning speed regulation.	4. Replace Motor.
	5. System not properly charged.	5. Recharge system to manufacturers' operating design requirements. (Liquid line must not indicate vapor/gas.)
	6. Expansion valve is not properly metering refrigerant; cap tube or orifice not properly sized for low ambient operation.	6. Adjust or replace expansion valve, cap tube or orifice to provide proper control of lowside.