# Hoffman Controls Product Data



865D-2 Three Phase Head Pressure Control

#### **Description**

The 865D-2 Control is an improved microprocessor based Three Phase Head Pressure Control that is a direct replacement for the 865-3AA and 865D Series modulating variable speed condenser fan motor Controls. The 865D-2 can be used as a Head Pressure Control with up to two Temperature Sensor inputs or a 0-10Vdc or 4-20mA Pressure Transducer input. The Control varys the air volume through the condenser thus regulating head pressure for proper heat rejection in low ambient conditions. The 865D-2 Control can also be used as a Manual Fan Speed Control by adjusting the MIN SPD potentiometer or by using a 0-10Vdc or 4-20mA input signal.

The 865D-2 Control maintains a minimum pressure differential across the expansion valve to provide the proper rated capacity for all ambient operating conditions regardless of refrigerant types. This maintains proper system operating conditions, while assuring proper suction pressure (evaporator temperature) over the anticipated ambient operating range.

The 865D-2 Control is limited to 1/2 to 2 HP, three phase, 208-230/460Vac, direct connected, propeller type, condenser fan motor applications. These applications require continuously variable speed High Slip tolerant/Ventilated (HS/V), 850/1150 RPM, direct drive, 56 Frame, vertical shaft designed motors approved by the motor manufacturer for continuous variable speed operation.

The 865D-2 Control is supplied with a NEMA 3R rainproof enclosure for field installation in poor weather/ambient conditions and includes an encapsulated Temperature Sensor and mounting hardware that is designed for fast response of liquid line temperature changes.

## 865D-2 Three Phase Head Pressure Control

#### **Applications**

A properly applied 865D-2 Head Pressure Control can be used to extend the operating range of A/C or refrigeration system, permitting operation at lower outdoor ambient temperatures. When more than two liquid lines require monitoring, use the HCC p/n 851-MS Series Multiple Sensor Selector to add up to six sensors.

The 865D-2 can also be used as a Manual three (3) phase Fan Speed Control by adjusting the MIN SPD potentiometer to control the motor(s) from OFF to Full speed or via a 0-10Vdc or 4-20mA input control signal.

The 865D-2 Control typically modulates continuously variable speed HS/V (High Slip/Ventillated) three phase condenser fan motor(s). Two identical condenser motors, of same manufacturer, type, model, RPM and identical propeller fans, may be controlled by one 865D-2 Control. In either case, the 8 amp rating of the Control must not be exceeded.

The 865D-2 Control can be field calibrated to optimize the throttling range of the continuously variable speed HS/V motor(s) for air-cooled condenser applications.

#### **Features and Benefits**

The 865D-2 Control is factory calibrated for use with the supplied liquid line Temperature Sensor and is set for 50°F to 80°F operation with a typical minimum speed of 300RPM. These setting can be field changed as required.

Optional 0-10Vdc or 4-20mA input signals are available and may be used when pressure transducers or other control signals are desired. The 865D-2 Control will automatically sense the type of input signal being used, i.e., Sensor, mA or Vdc.

The MODE switch can be used to select either Head Pressure Control operation or Motor Speed Control operation.

The MIN SPD potentiometer can be used to set the Head Pressure Control mode minimum motor speed or can be used to adjust the fan speed from OFF to FULL speed in Motor Speed Control mode.

The LOW SET and HIGH SET potentiometers can be used to set the desired minimum and maximum input signal values to operate the motor from minimum to maximum motor RPM. These potentiometers also include a temperature (°F), mA and Vdc scale.

Four LEDs are included that display when the power is ON, any FAULTS with the input power, Motor Speed and Set Point counter.

#### **Specifications**

Line Voltages Available

Current, Maximum

8 Amps
Input Power

Operating Temp: Non-Condensing, -30°F(-34°C) to 160°F(71°C)
Fault Protection

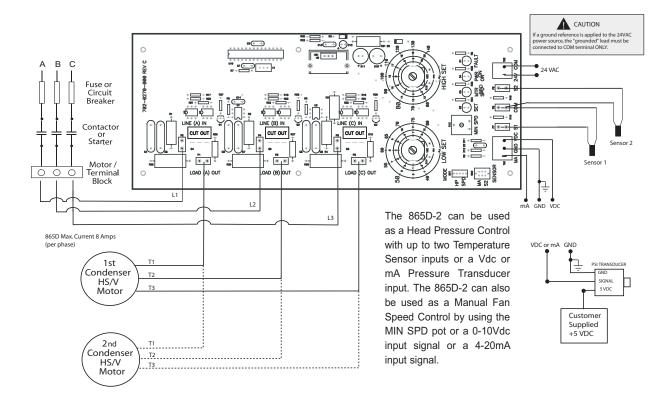
Phase Sequence/Single Phasing
Enclosure types

Weatherproof NEMA 3R
Dimensions (L x W x H)

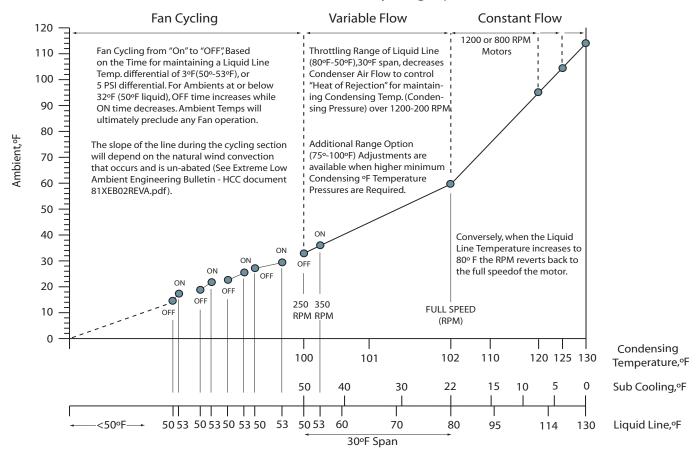
208-230/460Vac @ 50/60Hz

8 Amps

Phase Sequence/Single Phasing
Weatherproof NEMA 3R



### Low Ambient, Condensing, Sub Cooling, and Liquid Line Values for Constant, Variable, and Fan Cycling Operations



Typical Fan Operation with Ambient, Condensing, and Liquid Line Temperatures